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# Gibbs energy of formation of solid Ni<sub>3</sub>TeO<sub>6</sub> from transpiration studies

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# Abstract

The thermodynamic stability of nickel tellurate was established by studying the heterogeneous equilibrium  $Ni_3TeO_6(s) = 3NiO(s) + TeO_2(g) + \frac{1}{2}O_2(g)$ . Using the transpiration technique, the equilibrium constant of the reaction was obtained from the vapor pressure measurement of  $TeO_2(g)$  over the biphasic mixture of  $Ni_3TeO_6(s)$  and NiO(s) under 1 bar oxygen pressure. From the equilibrium data the second-law value of  $\Delta_r H^\circ$  ( $Ni_3TeO_6(s)$ , 298.15 K) was found to be  $-1216(\pm 14)$  kJ mol<sup>-1</sup>. The energy change of the heterogeneous reaction derived from the equilibrium constant was used to calculate the Gibbs energy of formation of  $Ni_3TeO_6$  as could be expressed by  $\Delta_r G^\circ$  ( $Ni_3TeO_6(s)$ ) ( $\pm 13$  kJ mol<sup>-1</sup>) =  $-1307 + 0.64 \cdot T$ , (1122 K  $\leq T \leq 1202$  K). The above Gibbs energy data were found to be consistent with the available thermodynamic information of the Ni–Te–O ternary system. © 2002 Elsevier Science B.V. All rights reserved.

# 1. Introduction

The volatile fission product tellurium, following its formation inside the nuclear fuel pin, has the tendency to diffuse out under a steep radial temperature gradient in the pin. The outward diffusion results in its release from the fuel and settlement at the fuel-clad interface. Tellurium accumulation on the inner surface of the clad can be detrimental [1]. In fast breeder reactors based on mixed oxide fuels the clad of the alloy steel containing nickel can react with the tellurium forming nickel tellurite and tellurate at a very high burn up where the oxygen potential builds up significantly within the fuel pin. The tellurites such as Ni<sub>2</sub>Te<sub>3</sub>O<sub>8</sub> and NiTe<sub>2</sub>O<sub>5</sub> [2,3], and tellurate such as Ni<sub>3</sub>TeO<sub>6</sub> [4] have large molar volumes. Their precipitation at the grain boundaries of the clad can result in its stress corrosion cracking. The data on the thermodynamic stability of these nickel compounds are thus important for the assessment of performance of such clad at high burn up.

There is little information on the thermodynamic stability of the nickel tellurate Ni<sub>3</sub>TeO<sub>6</sub>(s). The reported stability data of the compound [5] were derived from an effusion study measuring the mass loss due to the reaction Ni<sub>3</sub>TeO<sub>6</sub>(s) =  $3NiO(s) + TeO_2(g) + 0.5O_2(g)$  occurring in a boron nitride cell. The derived data, however, suffer from the assumption that the cell wall was inert to  $O_2(g)$  and that the mass loss due to oxygen was according to the stoichiometry of the reaction. However, this assumption used in their data evaluation need not be correct as the thermodynamic key data of the boron compounds [6] suggest that the cell wall can readily take part in oxidation reactions such as 4BN  $(s) + 3O_2 = 2B_2O_3(liq) + 2N_2(g)$ . The oxidation lowers not only  $p(O_2)$  in the cell but also the mass loss as the reaction product  $N_2(g)$  then takes over the effusion of  $O_2(g)$ . The reported data of the tellurate [5] are indeed found to be inconsistent with the information that  $Ni_3TeO_6(s)$  remains in ternary equilibrium with the tellurites Ni<sub>2</sub>Te<sub>3</sub>O<sub>8</sub>(s) and NiTe<sub>2</sub>O<sub>5</sub>(s) at 873 K under 1 bar oxygen pressure [3].

To get more reliable thermodynamic data from the vaporization of the tellurate, it is necessary to control the oxygen atmosphere accurately. This was achieved in

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the present study by the measurements of the  $TeO_2(g)$  vapor pressure under flowing oxygen at 1 bar pressure in the transpiration technique.

#### 2. Experimental

Ni<sub>3</sub>TeO<sub>6</sub> was prepared by mixing NiO and TeO<sub>2</sub> in the molar ratio of 3:1 and heating the mixture in a platinum boat in air at 1073 K for 24 h with intermittent grinding. The formation of the compound was confirmed from XRD studies which showed the presence of Ni<sub>3</sub>TeO<sub>6</sub> (JPCD file no. 20-794) lines and the absence of NiO and  $TeO_2$  lines as shown in Fig. 1(a). The compound was subjected to thermogravimetric analysis in a simultaneous TG-DTA apparatus (SETARAM-model 92-16.18) under flowing oxygen and argon atmospheres at a heating rate of 10 K min<sup>-1</sup>. The weight loss in argon started at a lower temperature and its rate was higher as compared to that in oxygen gas. The differential TG signals exhibited the weight loss peaks at 1173 K in O<sub>2</sub>(g) and 1133 K in Ar(g). The TG run was intercepted in between, and X-ray diffraction of the decomposing

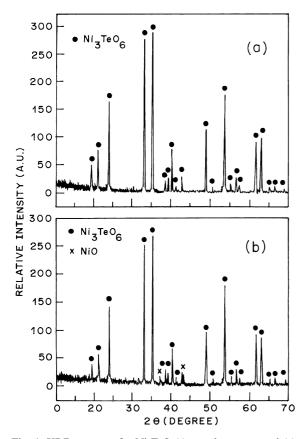


Fig. 1. XRD pattern of a  $Ni_3TeO_6(s)$  sample as prepared (a), and after partial evaporation in oxygen atmosphere (b).

mixture was taken, which indicated lines due to the compound and NiO(s) as shown in Fig. 1(b). These observations corroborate to the reported information [5] that the volatilization of the compound takes place through the following chemical reaction involving  $O_2(g)$  as one of the gaseous products

$$Ni_3TeO_6(s) = 3NiO(s) + TeO_2(g) + \frac{1}{2}O_2(g).$$
 (1)

For the incongruent volatilization of the compound under 1 bar of oxygen pressure the equilibrium constant of the above reaction can be written as  $K_p = p(\text{TeO}_2)$ ,  $p(\text{TeO}_2)$  being the partial pressure of TeO<sub>2</sub> over the biphasic mixture of Ni<sub>3</sub>TeO<sub>6</sub> and NiO under equilibrium condition. Pressure  $p(\text{TeO}_2)$  remains invariant at a given temperature.

After establishing the phase equilibrium and thus the invariance of p(TeO<sub>2</sub>) during volatilization of the tellurate, TeO<sub>2</sub> vapor pressure measurements were carried out by the transpiration technique. In the transpiration apparatus, the powder sample was taken in a two-tier platinum boat suspended from a micro-thermobalance and heated at fixed temperatures under a controlled flow of the carrier gas oxygen at 1 bar pressure. The temperature was controlled with an overall uncertainty of  $\pm 1$  K. The details of the apparatus and the procedure for temperature and flowmeter calibrations were described elsewhere [7,8]. The mass loss from the sample under the carrier gas flow was recorded by the automatic recording micro-thermobalance. As a prerequisite for the dynamic measurement, the region of flow rate independence of the mass loss,  $m_{\rm T}$ , per unit flow volume of the carrier gas was established by recording the loss from the compound at 1103 K with the flow rates varying from 3.3 to 3.91 h<sup>-1</sup>. The mass loss was found to be independent of the flow rate in the region of 3.5-3.71  $h^{-1}$ . The plateau in the evaporation could be established with a precision of 1% as shown in Fig. 2, where the

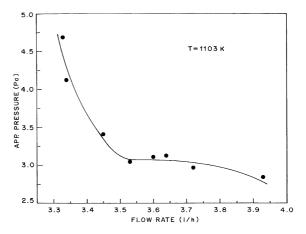


Fig. 2. Plot of the apparent  $TeO_2$  pressure against the flow rate of the carrier gas.

mass loss is expressed as apparent pressure of  $\text{TeO}_2(g)$  at the different flow rates. The region of saturation of the carrier gas by the vapor generated from the sample was thus established, the vapor pressure measurement was carried out at a flow rate of  $3.6 \text{ l} \text{ h}^{-1}$  at 1 bar oxygen pressure in the temperature range of 1122– 1202 K.

#### 3. Results and discussion

The vapor pressure of TeO<sub>2</sub>(g) over the nickel tellurate was calculated at different temperatures from the observed mass loss of the sample  $m_T$ , per unit flow volume of O<sub>2</sub>(g) evaluated at STP under the dynamic equilibrium in transpiration. As the loss was due to the volatilization of both TeO<sub>2</sub> and O<sub>2</sub>,  $m_T$  values were apportioned for the contributions of TeO<sub>2</sub> and then the vapor pressures were calculated as

$$p_{\text{TeO}_2}(\text{bar}) = (m_{\text{TeO}_2}/M_{\text{TeO}_2})RT_c, \qquad (2)$$

where

$$m_{\text{TeO}_2} = m_{\text{T}} M_{\text{TeO}_2} / (M_{\text{TeO}_2} + 0.5 M_{\text{O}_2}).$$
 (3)

The quantity  $m_{TeO_2}$  thus represents the mass of TeO<sub>2</sub> present in unit volume of the carrier gas.  $T_c$  is the ambient temperature at which the carrier gas was collected for the measurement of its flow volume,  $M_{TeO_2}$  and  $M_{O_2}$  are the molecular weights of TeO<sub>2</sub> and O<sub>2</sub> respectively and *R* is the gas constant.

From the vapor pressure values of  $\text{TeO}_2$  over the sample the values of the equilibrium constant at the different temperatures were obtained as  $K_p = p(\text{TeO}_2)$ , which are tabulated in Table 1. The temperature dependence of the evaluated constant could be expressed as

$$\ln K_{\rm p}(\pm 0.08) = -63050.04/T + 44.23$$
(1122 K \le T \le 1202 K).
(4)

From the slope of the above linear fit, shown in Fig. 3, the value of the enthalpy of sublimation of  $Ni_3 TeO_6(s)$ 

 $K_{p}^{=b(TeO_{2})}$   $K_{p}^{=b(TeO_{2})}$   $K_{p}^{=b(TeO_{2})}$   $K_{p}^{=b(TeO_{2})}$   $K_{p}^{=b(TeO_{2})}$   $K_{p}^{=b(TeO_{2})}$ 

Fig. 3. Plot of  $\ln K_p$  against the reciprocal temperature.

following reaction (1) was obtained as  $524(\pm 1) \text{ kJ mol}^{-1}$ . Considering the value of the enthalpy so obtained and also the reported thermodynamic data of the products [9] of reaction (1), the enthalpy of formation of Ni<sub>3</sub>TeO<sub>6</sub>(s) was evaluated to be  $-1307(\pm 14)$  kJ mol<sup>-1</sup> at the mean working temperature of 1170 K of this study. The second-law data were then extrapolated to 298.15 K with the help of the thermal functions of the reactant and products of the evaporation given in reaction (1). Thermal functions of the products were taken from the literature [9]. In the absence of any reported data of the thermal function of Ni<sub>3</sub>TeO<sub>6</sub>(s) its molar heat capacity was estimated following Kopp's rule [10] with the consideration that the  $C_p$  value is made up of contributions from 3NiO(s) and the hypothetical TeO<sub>3</sub>(s) components. For the  $C_p$  value of the TeO<sub>3</sub> component, the estimation considered a contribution from  $TeO_2(s) + 0.5O_2(g)$  together with the correction factor derived from the difference of  $C_p$  values of MoO<sub>3</sub>(s) and MoO<sub>2</sub>(s) [9]. The value of  $\Delta_{f} H^{\circ}$  (Ni<sub>3</sub>TeO<sub>6</sub>(s), 298.15 K) was thus worked out to be  $-1216(\pm 14)$  kJ mol<sup>-1</sup>. From the vaporization data, the Gibbs energy of formation of Ni<sub>3</sub>TeO<sub>6</sub>(s) was also obtained in the following way.

The standard Gibbs energy change for reaction (1),  $\Delta_r G^\circ$  is given by

Table 1 Vapor pressure data and the Gibbs energy of formation of Ni<sub>3</sub>TeO<sub>6</sub>(s)

Serial no.	Temperature (K)	Weight loss for $TeO_2$ (mgl <sup>-1</sup> )	$p(\text{TeO}_2)$ (Pa)	$K_{ m p}  imes 10^6$	$\Delta_{\rm f}G^\circ~{\rm Ni}_3{ m TeO_6}~(kJmol^{-1})$
1	1122	0.039	0.605	5.968	-589.05
2	1135	0.078	1.213	11.97	-580.73
3	1145	0.127	1.985	19.59	-574.33
4	1151	0.199	3.111	30.71	-570.49
5	1162	0.271	4.238	41.83	-563.45
6	1179	0.651	10.172	100.40	-552.57
7	1191	1.031	16.109	159.00	-544.89
8	1202	1.710	26.723	263.7	-537.85

$$\begin{split} \Delta_r \mathbf{G}^\circ &\equiv -RT \ln K_p \\ &= 3\Delta_f \mathbf{G}^\circ(\mathrm{NiO}(s)) + \Delta_f \mathbf{G}^\circ(\mathrm{TeO}_2(g)) \\ &- \Delta_f \mathbf{G}^\circ(\mathrm{Ni}_3\mathrm{TeO}_6(s)). \end{split}$$

Therefore,

$$\begin{aligned} \Delta_{\rm f} {\rm G}^{\circ}({\rm Ni}_3{\rm TeO}_6({\rm s})) &= 3\Delta_{\rm f} {\rm G}^{\circ}({\rm NiO}({\rm s})) \\ &+ \Delta_{\rm f} {\rm G}^{\circ}({\rm TeO}_2({\rm g})) + RT \ln K_{\rm p}. \end{aligned} \tag{5}$$

Considering Eqs. (4) and (5),  $\Delta_f G^\circ$  (Ni<sub>3</sub>TeO<sub>6</sub>(s)) could be expressed as

$$\Delta_{\rm f} {\rm G}^{\circ}({\rm Ni}_3 {\rm TeO}_6({\rm s}))(\pm 13 {\rm kJ} \, {\rm mol}^{-1})$$
  
= -1307 + 0.647 (1122 K \le T \le 1202K). (6)

The value of  $\Delta_{\rm f}$ H° (Ni<sub>3</sub>TeO<sub>6</sub>(s), 298.15 K) of this study was compared with that of the Knudsen effusion mass loss study of the tellurate [5]. The present value is seen to be 78.6 kJ mol<sup>-1</sup> higher than the corresponding value of  $-1295(\pm 10)$  kJ mol<sup>-1</sup> obtainable from the result of the reported study. The difference in the enthalpy values could be attributed to the improper control on the oxygen pressure within the Knudsen cell of the study [5] due to the involvement of the reaction 4BN(s) +  $3O_2(g) = 2B_2O_3(liq) + 2N_2(g)$ . As the reaction leads to the lower mass loss from the cell, the  $K_{\rm p}$  values for reaction (1) evaluated from this mass loss would be lower than the actual one with an altered temperature dependence.

The Gibbs energy data of the nickel tellurate, Ni<sub>3</sub>TeO<sub>6</sub> obtained from this study were used to calculate the onset temperature for the reported oxidation reaction of tellurite Ni<sub>2</sub>Te<sub>3</sub>O<sub>8</sub>(s) [3] as

$$5 Ni_2 Te_3 O_8(s) + 0.5 O_2(g) = Ni_3 TeO_6(s) + 7Ni Te_2 O_5(s).$$
(7)

Thus Eq. (6) together with the available stability data of the two tellurite phases  $Ni_2Te_3O_8(s)$  and  $NiTe_2O_5(s)$  [5] yields the condition for the oxidation reaction at one bar pressure of oxygen as

$$\Delta G^{\circ}_{\text{oxidation}} = 155.5 - 0.18T \leqslant 0 \quad \text{i.e. } T \ge 864 \text{ K.}$$

It may be noted that the Gibbs energy data of the tellurites used in the above analysis were taken again from the mass loss study [5] with a BN Knudsen cell, for the evaporation reactions of the tellurites do not involve oxygen. The tellurite data [5] thus do not suffer from the problem of oxygen pressure control. The temperature limit for the oxidation reaction of Eq. (7) analyzed employing the thermodynamic data of the tellurate from the present study and expressed in Eq. (8) is in good agreement with the reported value of 873 K for the ternary equilibrium [3]. On the other hand, if the reported stability data of the tellurate are used instead, the above analysis leads to a much lower value for the onset temperature implying the incorrectness of the data [5].

# 4. Conclusion

From the transpiration study of the vaporization of the nickel tellurate Ni<sub>3</sub>TeO<sub>6</sub>(s), the standard Gibbs energy of formation of the compound was obtained and also, the value of  $\Delta_{\rm f}$ H°(Ni<sub>3</sub>TeO<sub>6</sub>(s), 298.15 K) was derived as  $-1216(\pm 14)$  kJ mol<sup>-1</sup>.

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